



PART NUMBER

**PFF60-523**

DESCRIPTION

**Upper Right Engine Mounting Bush Insert**

**INSTALLATION GUIDE**

**Product description:**

This is an insert that fits into and fills voids in original bush in Bracket OE number: 8200355673 to fit 1.5 and 2.0L diesel models.

**Contents (parts per pack):**

- 2 x Polyurethane inserts
- 1 x Steel washer



*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:*

- all work to be carried out by a licensed technician;
  - all safety precautions adhered to;
  - wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.*

**Fitting Instructions:**

1. Remove the engine mounting bracket from the vehicle. In some cases the inserts can be fitted without removing the bracket from the vehicle.
2. Fit the polyurethane inserts into each side of the original rubber bush.
3. Place the supplied washer onto the flat section of the bracket that faces towards the outside of the car.
4. Refit the bracket to the car and tension all hardware to manufacturers recommended torque specifications.

**Washer fits onto flat face of bracket,  
facing towards outside of vehicle**

