

POWERFLEX®

PART NUMBER

PFF85-503*

DESCRIPTION

FRONT ANTI-ROLL BAR BUSH

INSTALLATION GUIDE

*Note:

Please check anti-roll bar diameter size for correct bush sizing.

Sizes available: 19.6mm, 20mm, 20.7mm, 21.7mm, 22mm, 22.5mm, 23mm, 23.6mm, 24mm.

Contents (parts per pack):

2 x Polyurethane Bushes 1 x PTFE/Silicone Grease

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

Fitting Instructions:

1. Gain access to the front anti-roll bar from the car, this can be done by removing the lower subframe from the vehicle or by removing the anti-roll bar from the vehicle.
2. Secure the bar firmly on a vice and slowly drill away the swaged section from the bottom of the brackets to separate the brackets from the bush and the anti-roll bar.
Note: DO NOT drill into the brackets more than required. See fig A.
3. Remove the rubber bushes. Clean any dirt and corrosion from the brackets and the anti-roll bar.
4. Apply some of the supplied grease to the bore and end faces of each bush and fit the new polyurethane bushes on the bar. Re-fit the brackets on the bushes. See fig B.
5. Re-fit the anti-roll bar to the car. Tension all hardware to manufacturers recommended torque settings.



Drill away swaged section to separate brackets and remove rubber bush.



Figure A

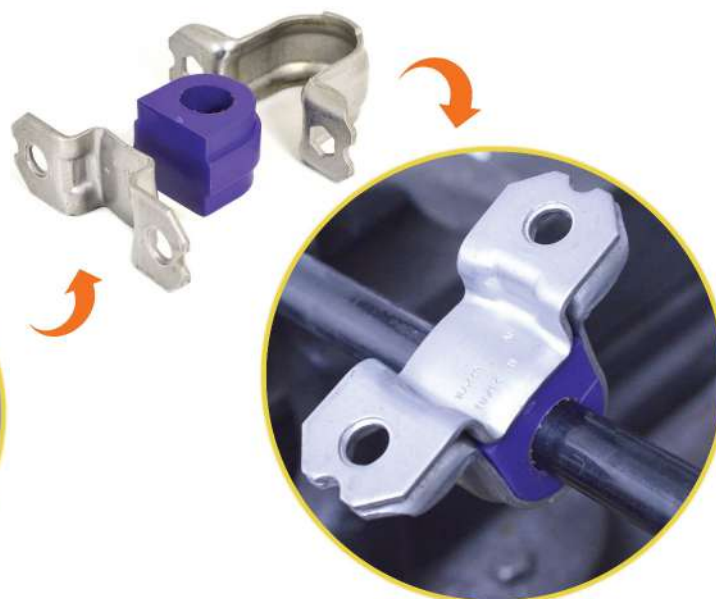


Figure B