

# POWERFLEX®

## PART NUMBER

# PFF46-215

## DESCRIPTION

## REAR SUBFRAME BUSH INSERT

## INSTALLATION GUIDE

### Contents (parts per pack):

4 x Polyurethane A Bush      4 x Mild Steel Washer

4 x Polyurethane B Bush

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

### Fitting Instructions:

1. Support the subframe with stands and loosen each subframe bolt. Do NOT remove the bolts fully.
2. Working on one corner at a time, remove the bolt and lower the subframe enough to be able to fit the upper A insert into the void of the upper side of the OE rubber bush.
3. Fit the lower B insert into the opposing void of the underside of the bush.
4. Place the washer on the lower face of the B insert and refit the OE bolt to secure it, tightening just a few turns.
5. Repeat the procedure for the three remaining subframe bushes.
6. Tighten the 4 subframe bolts and all other hardware to the manufacturer's recommended torque settings.

